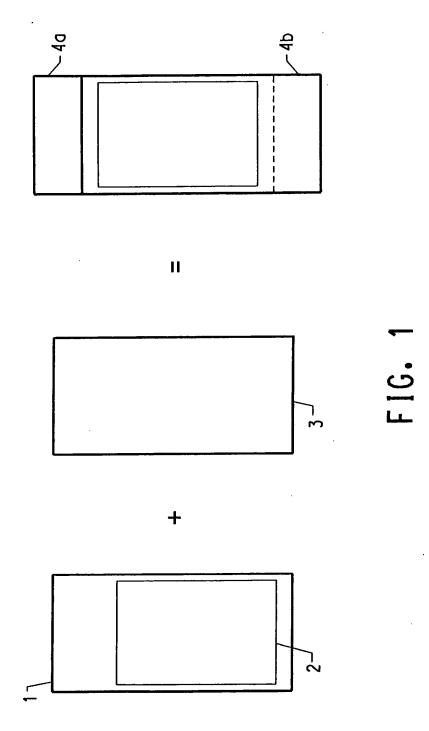
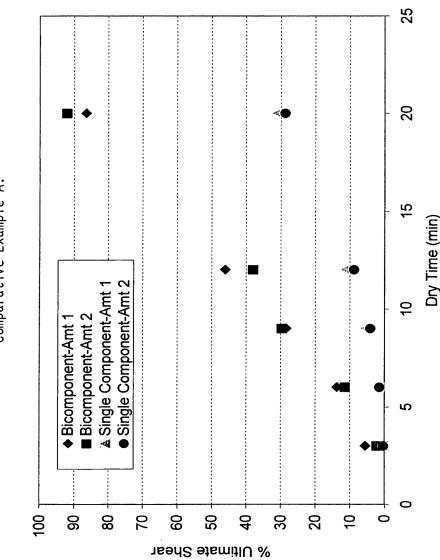
Figure 1. Fabric Assembly for Shear Strength Measurement



Strength build up for water-based adhesives used in Example 1 and Comparative Example A. Figure 2.



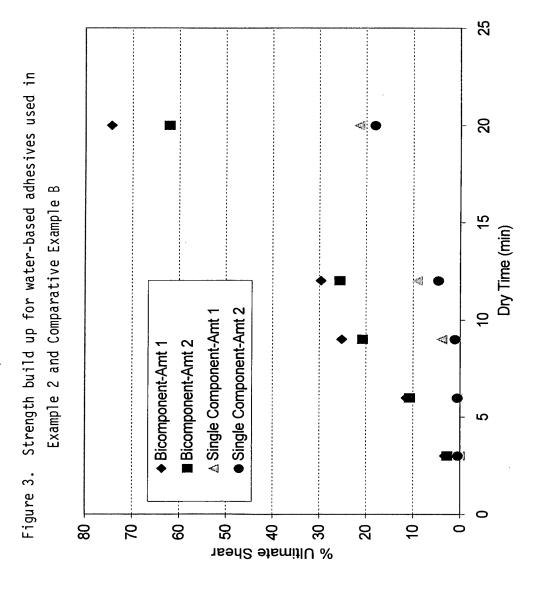


Figure 4. Strength build up for water-based adhesives used in Example 3 and Comparative Example C

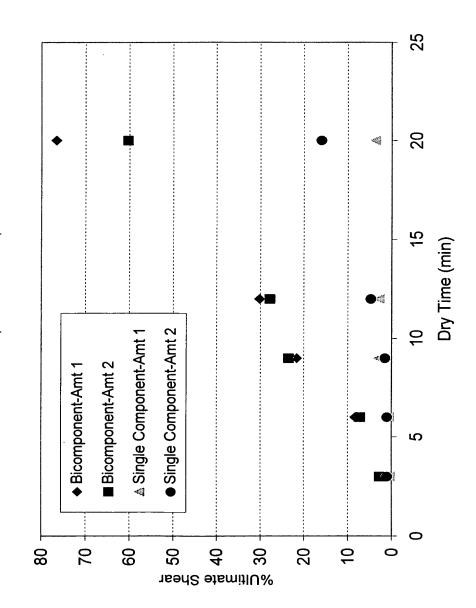


Figure 5. Strength build up as a function of time for water-based

